



DOUBLE BRAID



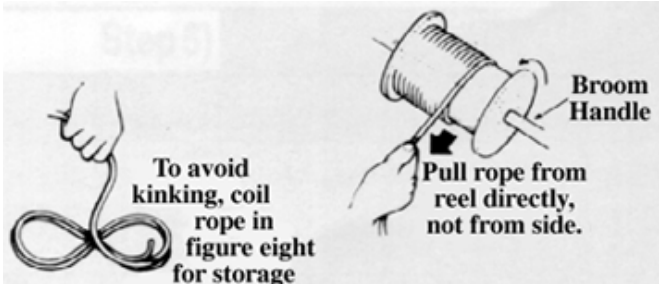
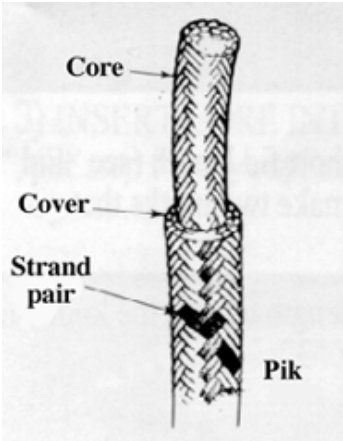
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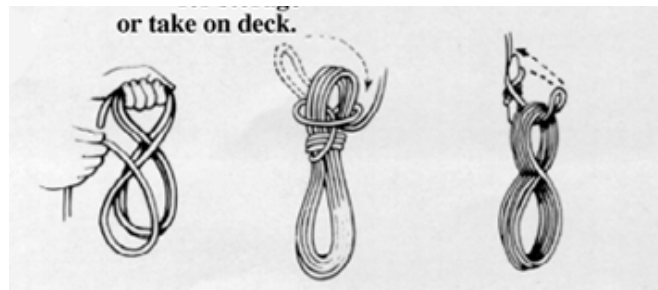


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FID LENGTH TABLE (In Inches)

Rope Dia.	Rope Circ.	Short Fid	Long Fid	Full Fid
3/32	9/32	3/4	1 1/4	2
1/8	3/8	1	1 5/8	2 5/8
5/32	1/2	1 1/4	2 1/8	3 3/8
3/16	9/16	1 1/2	2 1/2	4
7/32	11/16	1 3/4	2 7/8	4 5/8
1/4	3/4	2	3 1/2	5 1/2
9/32	7/8	2 1/4	3 3/4	6
5/16	1	2 1/2	4 1/4	6 3/4
3/8	1 1/8	3	4 3/4	7 3/4
7/16	1 1/4	3 1/2	6	9 1/2
1/2	1 1/2	4	7	11
9/16	1 3/4	4 1/4	8	12 1/4
5/8	2	4 1/2	9 1/2	14
11/16	2 1/8	4 3/4	10 1/2	15
3/4	2 1/4	4 3/4	11 1/4	16
7/8	2 3/4	5	14	19
1	3	5 1/4	15 3/4	21
1 1/8	3 1/2	6	17 3/4	23 3/4
1 1/4	3 3/4	6 1/2	19 3/4	26 1/4
1 5/16	4	7	20 3/4	27 3/4
1 1/2	4 1/2	8	23 3/4	31 1/2
1 5/8	5	8 1/2	25 3/4	34 1/4
1 3/4	5 1/2	9 1/4	27 1/2	36 3/4
2	6	10 1/2	31 1/2	42
2 1/8	6 1/4	11 1/4	33 1/2	44 3/4
2 1/4	7	11 3/4	35 1/2	47 1/4
2 1/2	7 1/2	13 1/4	39 1/4	52 1/2
2 5/8	8	13 3/4	41 1/2	55 1/4
2 3/4	8 1/2	14 1/2	43 1/4	57 3/4
3	9	15 3/4	47 1/4	63
3 1/4	10	17	51 1/4	68 1/4





### Glossary of terms used in these instructions

**Strand** - A strand in a braided rope is a group of one or more yarns which follow the identical path through the rope.

**Pik** - A pik is the exposed area of a strand traveling in a straight line along the axis of the rope. In a cover braid there are normally 16, 20, 24, or 32 strands. Strands that revolve to the right are usually referred to as "**Z**" strands.

Strands that revolve to the left are "**S**" strands. In these instructions we also refer to "**strand pairs**" since braided ropes are constructed with "S" and "Z" strands for a balanced, torque-free construction.

**End** - An end is simply one of the twisted yarns that make up the strand. We use either 1, 2, 3, or more ends to make a strand in a cover braid. There can be more ends in a core braid.