

3-STRAND END-TO END SHORT SPLICE

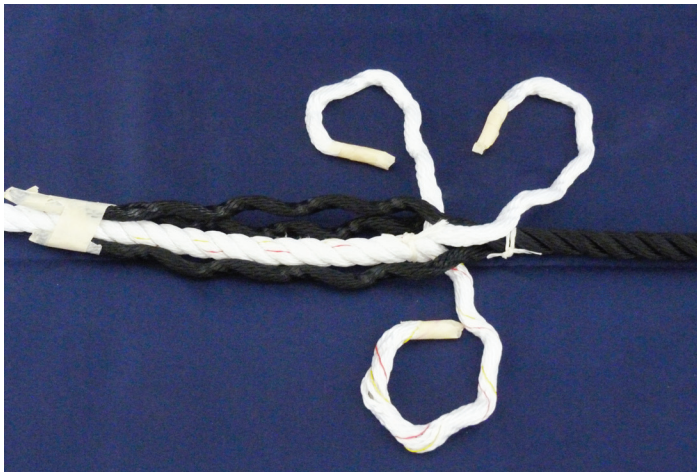
FIGURE 1



Step #1 – Measure 14 crowns from the ends of both lines and tie with twine to prevent further unraveling. Unlay lines to the tie marks. Tape the strand ends to keep them from unraveling.

Note: to perform a tapered splice measure 18 crowns

FIGURE 2



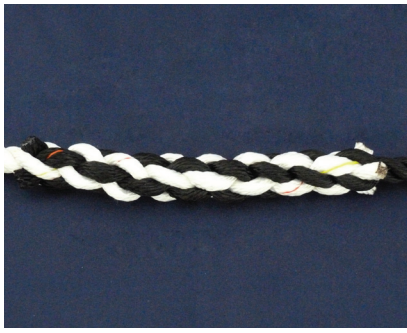
Step #2 – Bring the lines together so that the main bodies meet and the unlaid strands mesh; alternating a strand of one line with a strand of the other.

Temporarily tape the unlaid strands of one line (line B) to the body of the other line (line A).

FIGURE 3



Step #3 – Tuck one of the loose strands (from line A) and pass it over a strand and then tuck it under a strand of the opposite line (line B), working against the twist.



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FIGURE 4



FIGURE 5

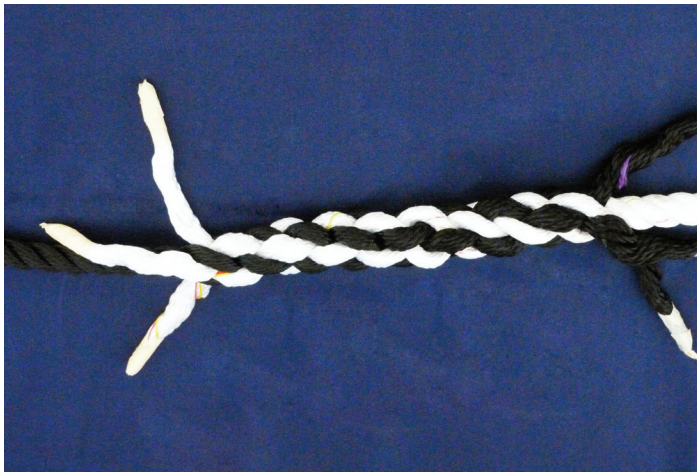


FIGURE 6



Step #4 – Follow the same procedure as the previous step for each of the two other unlaid strands.

Then make one more set of tucks with each of the three strands (over a strand then under a strand)

Step #5 – Working with the other side of the splice / set of strands (line B), remove the three strands for the temporary tape. Then carefully remove the two temporary twine ties. Following the same procedure as above, make two sets of tucks with each of the three-unlaid strands (from line B).

Step #6 – Pull all 6 strands to make them snug. Then make 2 more tucks with each of the six strands & pull snug.

Note: if performing a tapered splice, on each side of the splice perform two more tucks with one strand and one additional tuck with a second strand, leaving the third strand on each side as is.

Step #7 – Trim strands (& melt with a hot knife) leaving a short tail. Roll the splice between your hands to smooth out.